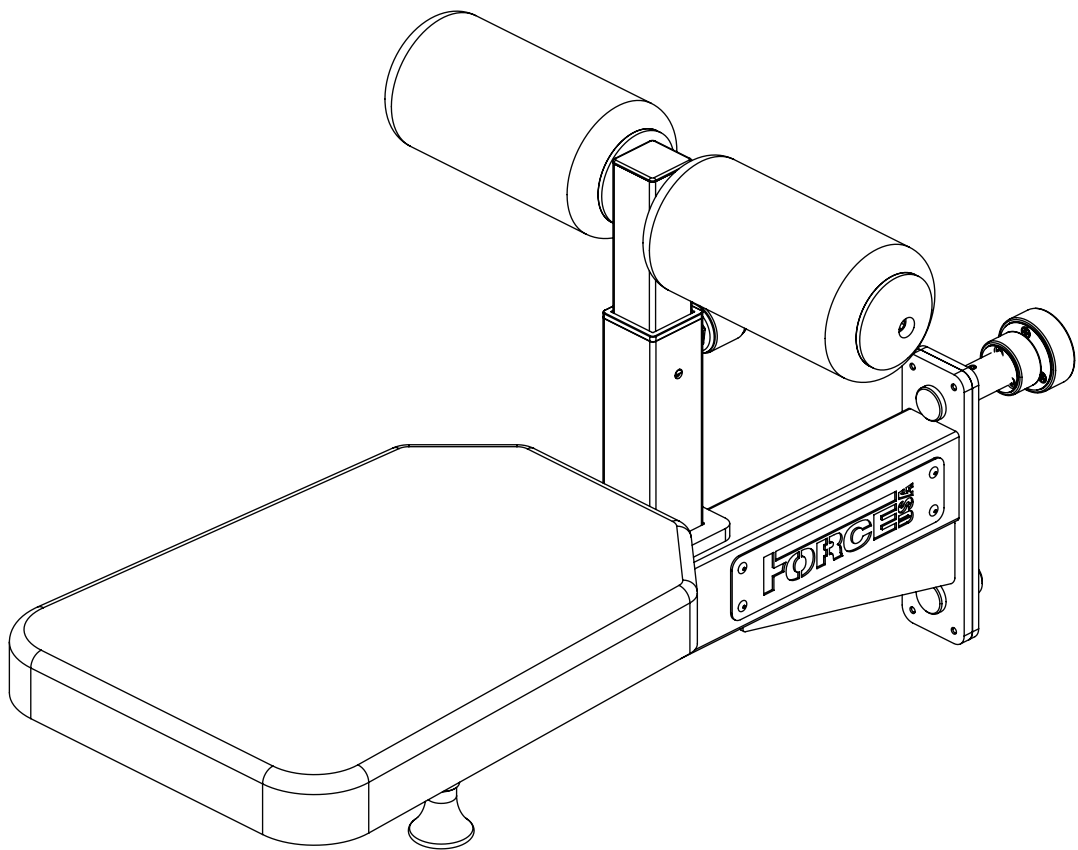




USER MANUAL | **F-SWIVEL SEAT**



THANK YOU FOR YOUR PURCHASE

**For the most up to date info about using
your equipment and our latest support
videos, please visit:**

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BEFORE YOU START



Read all instructions in this manual before assembling or using this equipment



Only tighten nuts and bolts loosely until all equipment is assembled. Once the equipment is fully assembled, tighten from the bottom up, working evenly around the unit.

- Remove all parts from the packaging and count each component separately to ensure everything is provided correctly, noting that some items may be pre-assembled
- Follow the instructions and refer to both the individual assembly pages and the exploded views of the equipment whenever possible
- The owner is responsible for ensuring that all users of this unit have read the user manual and understand the safety precautions
- Descriptions of left and right refer to the perspective of standing in front, facing the equipment.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until all assembly steps are completed
- It is recommended to keep these instructions

Although current at the time of this printing, specifications for this model may have changed in our continuing effort for improvement. Force USA reserves the right to modify and improve the specifications of its products without prior notice.

BEFORE YOU START CONTINUED

SAFETY PRECAUTIONS

Every piece of Force USA equipment is built for maximum safety and meets or exceeds all applicable domestic and international standards. However, certain precautions must be taken when operating any piece of fitness equipment.

- It is highly recommended that two or more people are used for assembly
- Assemble equipment on a flat surface
- Consider placing a mat/mats under the equipment to protect your floor
- Ensure all parts are in working order prior to use
- Make sure all pivoting components are able to move freely
- Do not use or store the equipment outdoors or around water
- Do not over tighten any component with pivoting function
- Keep hair, fingers and clothing away from moving parts
- Only use attachments recommended by the manufacturer
- Never operate if parts are not functioning correctly
- Always stretch prior to using equipment
- Stop immediately if you experience any pain, dizziness or nausea
- Before starting any exercise program consult your doctor

PREVENTATIVE MAINTENANCE

To ensure your equipment is operating at its peak, please follow the below preventative maintenance schedule performing all tasks upon initial assembly:

Daily Maintenance

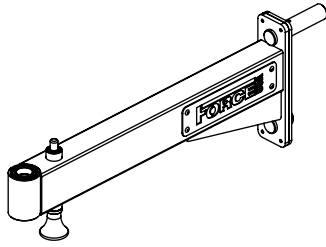
- Wipe down the equipment to remove any dust and sweat residue with a dry, non-abrasive cloth
- Inspect the unit for noisy, damaged or loose components

Monthly Maintenance

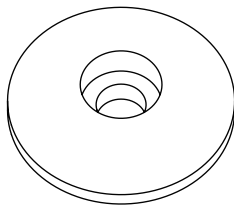
- Thoroughly clean the equipment using a non abrasive cloth dampened with a mild, all purpose cleaner ensuring to thoroughly wipe down and dry the equipment afterwards
- Apply a 100% silicone lubrication (preferably spray) to guide rods, pulley sliders, weight plate carriages and any other moving parts where friction can occur including bearings (where applicable). Any other form of lubrication will void your warranty
- Check the tightness of all bolts, nuts and screws
- Check the cables for fraying or any signs of wear and ensure they are at the correct tension with a small amount of slack at resting position (where applicable)
- Inspect pulleys for any damage or cracks (where applicable)
- Knurling can be cleaned using a soft bristled brush to help remove any particles that may be nestled within the knurling
- Vacuum around the machine/equipment to prevent dust accumulation

PART LIST

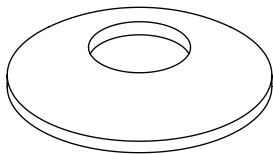
1 x1 Seat Cushion Frame



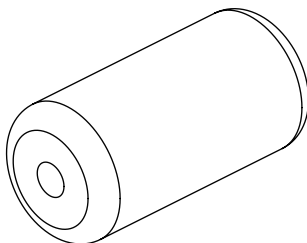
3 x1 aluminum cap



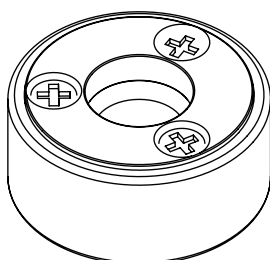
9 x2 Foam Inner Baffle Cover



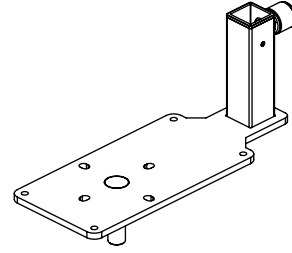
11 x2 Foam



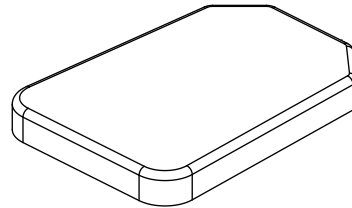
14 x1 M16 Nut



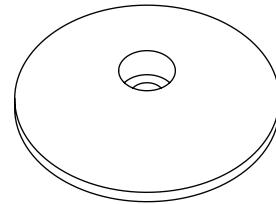
2 x1 Seat Cushion Support Frame



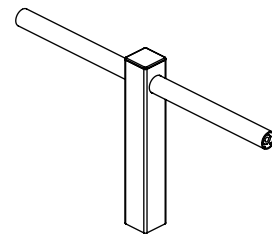
6 x1 Seat Cushion



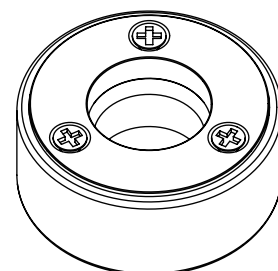
10 x2 Foam Outer Baffle Cover



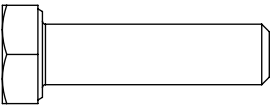
12 x1 Leg Press Foam

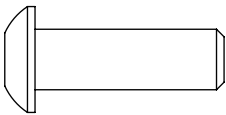


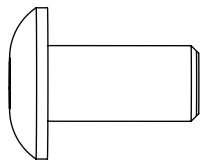
15 x1 M25 Nut

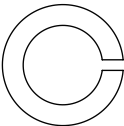


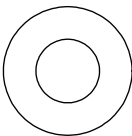
HARDWARE IDENTIFIER

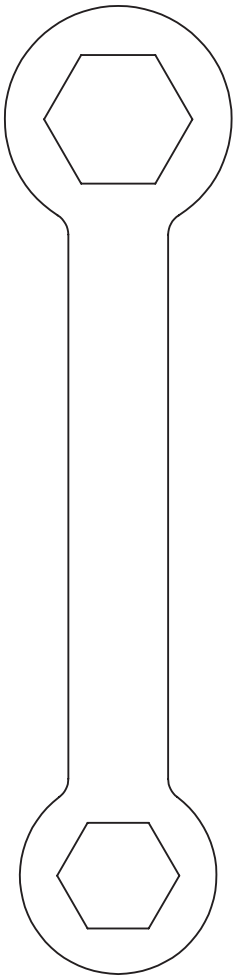
7 x4  M8×30mm

13 x2  M8×25mm

4 x1  M10×20mm

5 x1  M10

8 x4  M8



14, 17
wrench



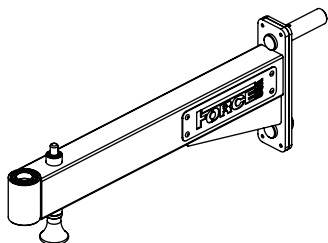
5,6 mm



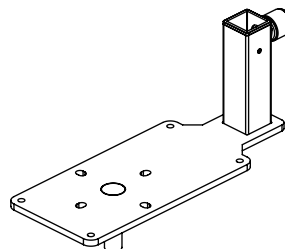
Note: parts may not be to scale

STEP 1 - PARTS & HARDWARE

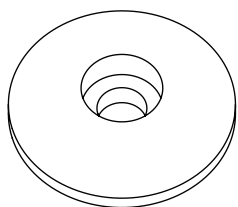
1 x1 Seat Cushion Frame



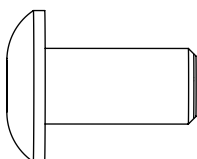
2 x1 Seat Cushion Support Frame



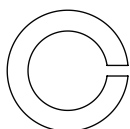
3 x1 aluminum cap



4 x1 M10×20mm

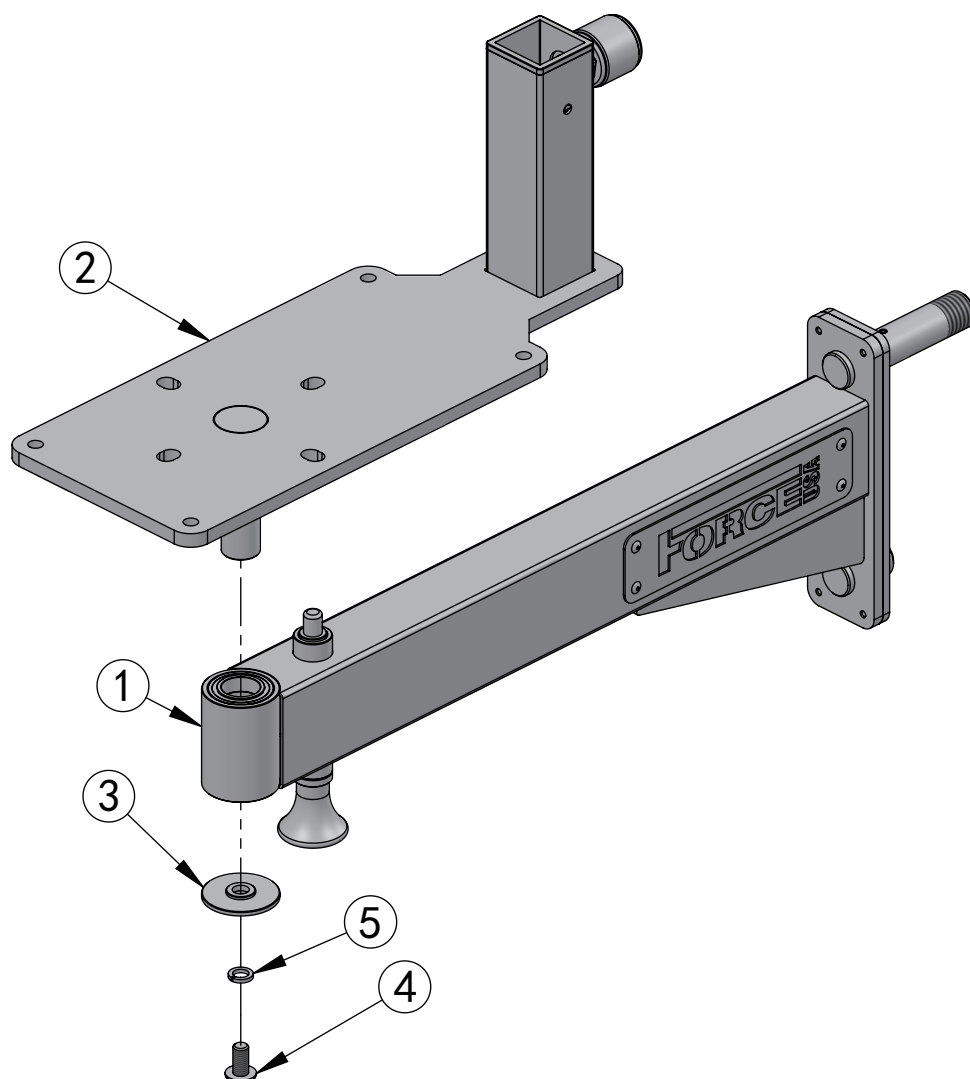


5 x1 M10



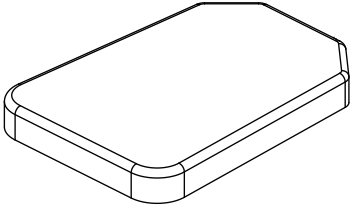
STEP 1 - ASSEMBLY

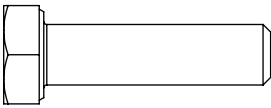
Throughout this manual RIGHT and LEFT is defined as if you are standing in front of and facing the equipment.

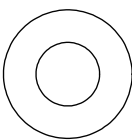


STEP 2- PARTS & HARDWARE

6 x1 **Seat Cushion**

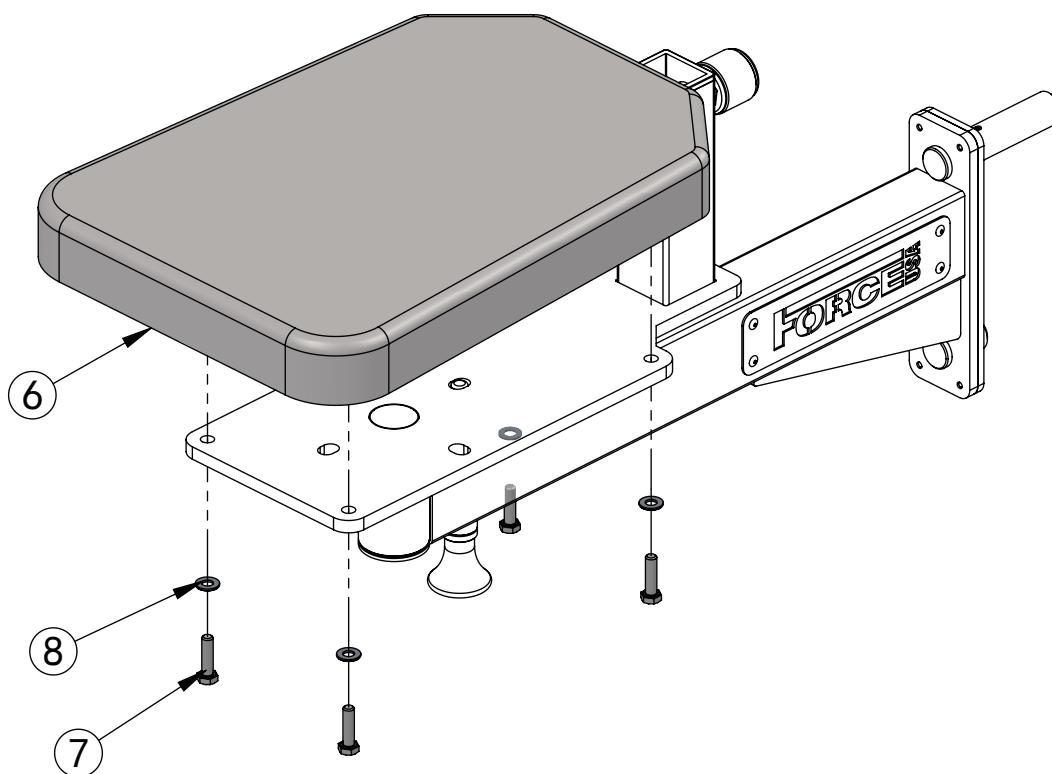


7 x4  **M8×30mm**

8 x4  **M8**

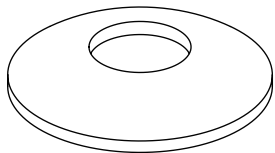
STEP 2 -ASSEMBLY

Throughout this manual RIGHT and LEFT is defined as if you are standing in front of and facing the equipment.

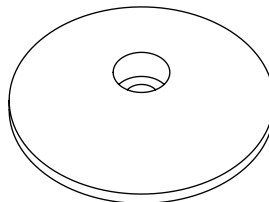


STEP 3- PARTS & HARDWARE

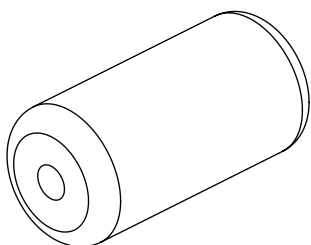
9 x 2 Foam Inner Baffle Cover



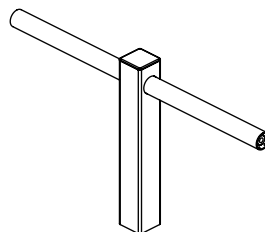
10 x 2 Foam Outer Baffle Cover



11 x 2 Foam

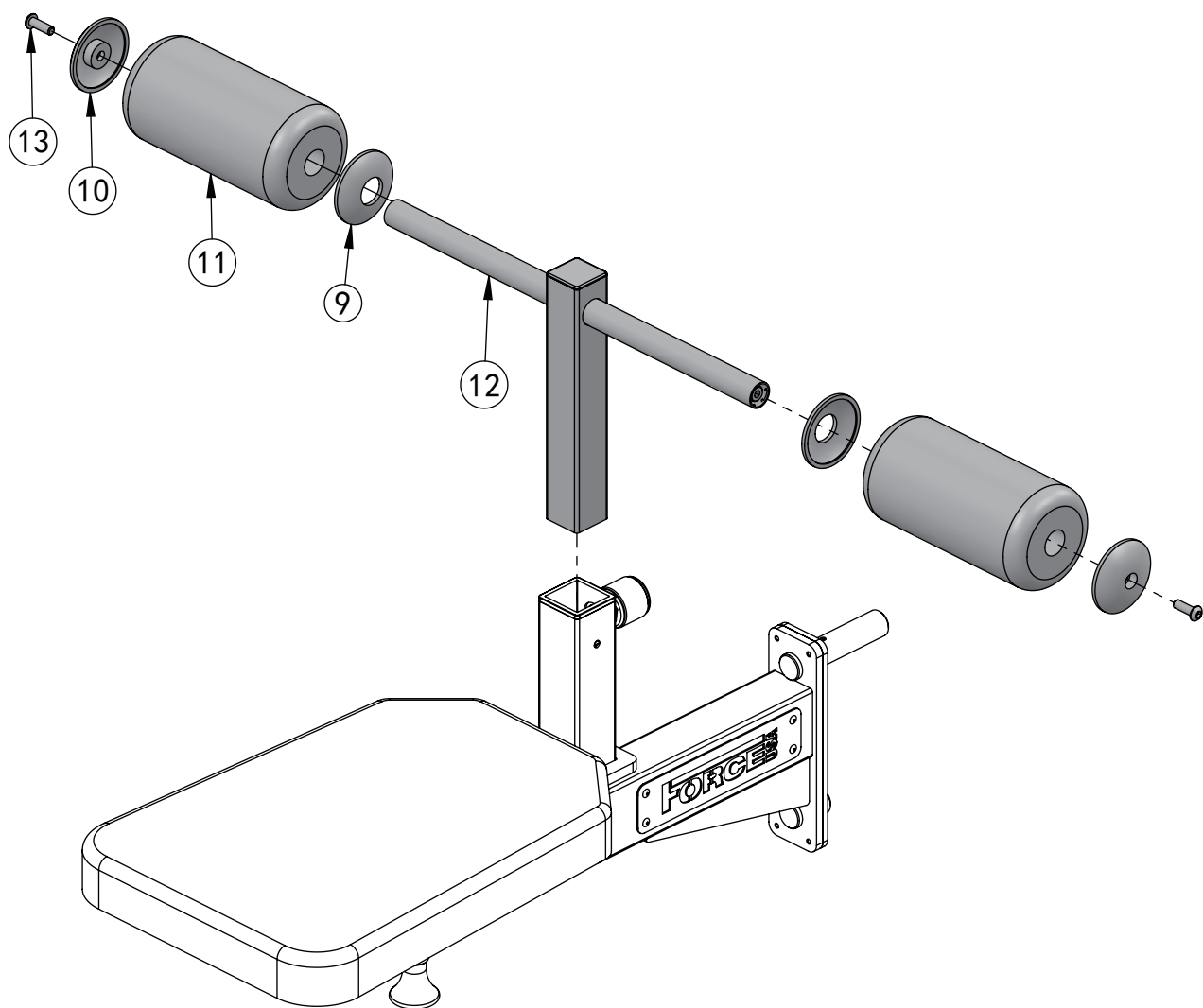


12 x 1 Leg Press Foam



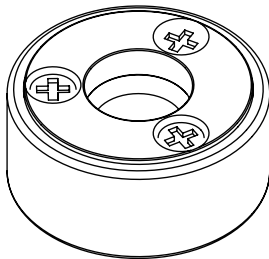
STEP 3 -ASSEMBLY

Throughout this manual RIGHT and LEFT is defined as if you are standing in front of and facing the equipment.

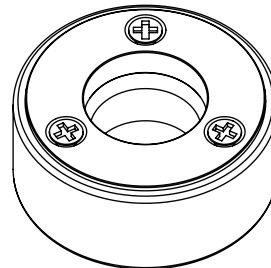


STEP 4-PARTS & HARDWARE

14 x1 M16 Nut

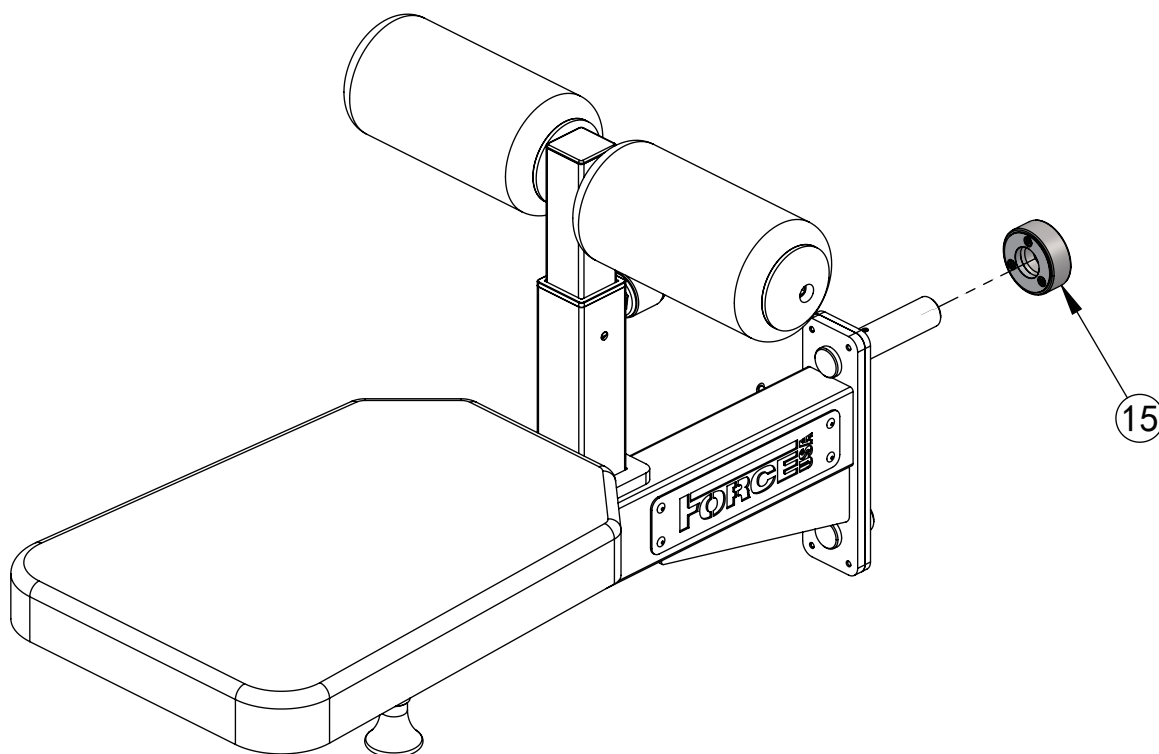


15 x1 M25 Nut



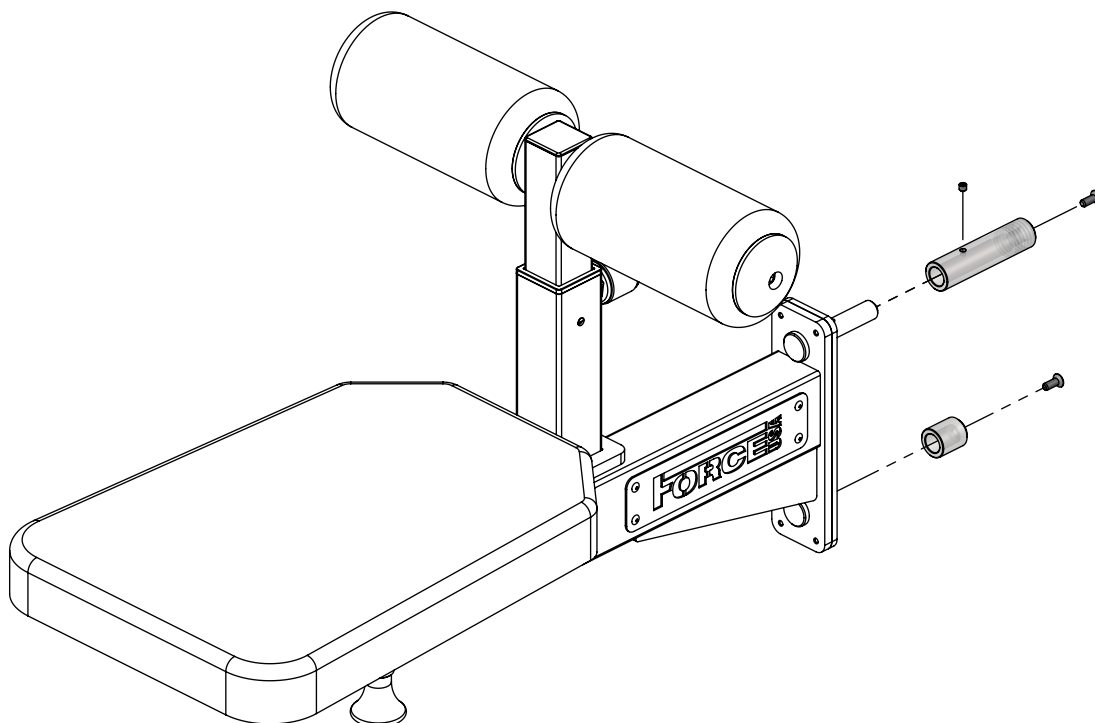
STEP 4-ASSEMBLY

Assemble No. 15 to fit the adjusting hole with a diameter of 25.

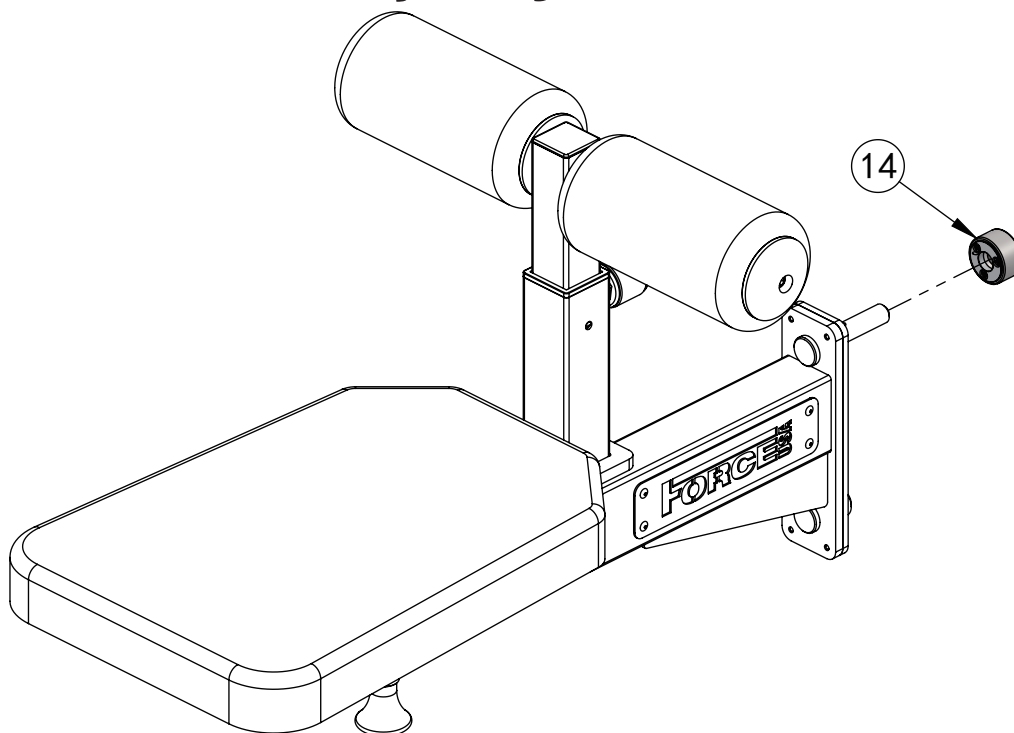


STEP 4-ASSEMBLY

Remove the above components to change the aperture size to fit different dimensions.



Assemble No. 14 to fit the adjusting hole with a diameter of 16.



TROUBLE SHOOTING

Weight stack top plate and guide rod assembly is floating/not resting on weight stack plate:

The cable tension needs adjusting. There are 2 adjustment places. Either adjust the pulley that goes into weight stack by screwing it in/out of the top plate or by choosing a different bolt hole on the floating pulley. Refer to Step 7.

The base unit is not square or the smith machine is not resting on both sides:

Loosen all nuts and bolts and then retighten from the bottom up.

What if my Smith Machine is not smooth or drags on one side:

Ensure the unit is level and square. Clean and/or lubricate guide rods. Ensure guide rods are not bent or received any damage.

The cables are not smooth on one or both sides:

Ensure cables are ONLY touching the pulley wheels. Be sure cable routing is correct so that it is not going over or under bolts or the frame.

Ensure pulley wheels are not overtightened, and each wheel is able to move freely. Add lubrication to the bearings if necessary.

WARRANTY INFO

For warranty information please contact the dealer nearest to you.



<https://www.forceusa.com/locator>

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